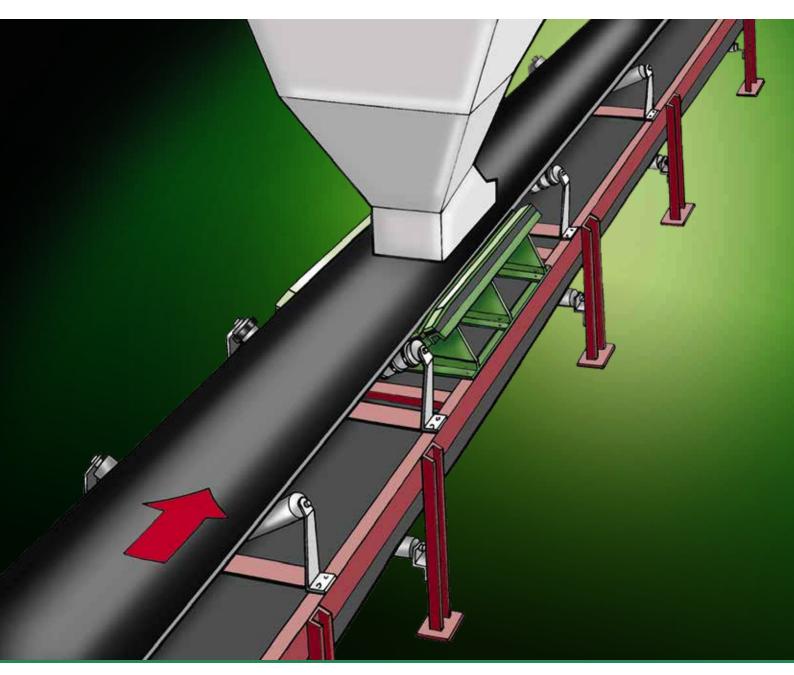


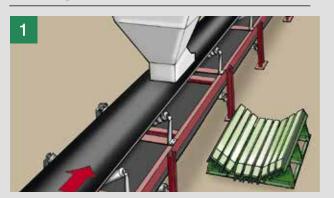
Loading Point Installation



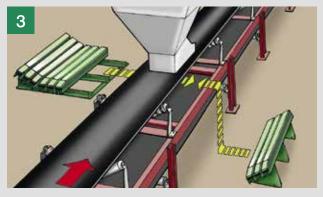
Your Specialist in Rubber Wear Linings



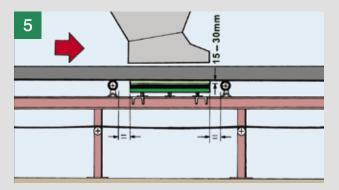
Loading Point Installation



Place the Multotec Loading Point next to the conveyor, with the tapered leading end facing the tail end of the conveyor. Make sure the conveyor is locked out according to your company procedures.



Insert the Multotec Loading Point underneath the conveyor belt. When the Multotec Loading Point is in position, reattach the unbolted side section.

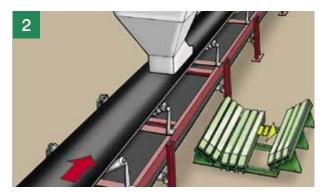


The correct clearance between the underside of the conveyor belt and the Multotec low friction bars is essential. When the conveyor is empty and fully tensioned, there must be a clearance of between 15 to 30 mm. This will depend on the belt dimensions. This is to allow the low friction bars to cool down when the belt runs empty and between loading peaks.

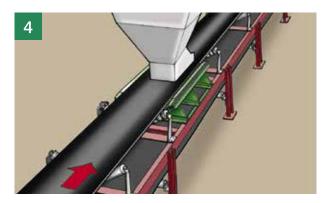
Incorrect installation resulting in the conveyor belt running on the low friction bars continuously can cause heat buildup, which will result in the Multoslip melting and possible damage to the belt.

This clearance is achieved by ensuring the idlers closest to the feed and discharge ends have the rollers slightly higher than the top surface of the Multotec Loading Point.

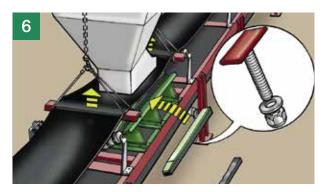




Unbolt the one side of the Multotec Loading Point and remove it from the bottom section of the frame.



The conveyor can now be unlocked according to your company procedures.



Worn low friction bars are easily replaced. Lock out the conveyor according to your company procedures. Lift the conveyor belt slightly and unbolt the worn bar. Install a new low friction bar using the 4 T-bolts and Nylock nuts supplied with each bar.



Multotec products are subject to continuous development and Multotec reserves the right to make changes to the specifications and design of its products without prior notification. Tel: +27 (0) 11 923 6000 Fax: +27 (0) 11 394 8701, 394 5099 Email: marketing@multotec.com web: www.multotec.com